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Discrepancy in Embodied Carbon Calculations for Concrete Materials

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10 Abstract. Accurate assessment of embodied carbon is integral to understanding 11 the environmental impact of building materials and promoting sustainable build-12 ing practices. This process aids in prioritizing efforts to reduce emissions and 13 mitigate climate change. Existing studies highlight discrepancies across various 14 embodied carbon databases, causing uncertainty in assessments. Our study re-15 veals significant differences in the calculated embodied carbon of materials, de-16 pending on whether they are assessed as a singular entity or as composed of in-17 dividual components. Concrete, a major contributor to embodied carbon in con-18 struction projects, serves as our focus. We calculate the embodied carbon of con-19 crete materials in a typical residential building using Life Cycle Assessment 20 (LCA), a comprehensive method to evaluate environmental impacts throughout 21 a building's life cycle. We utilize the Inventory of Carbon and Energy (ICE), one 22 of the most reliable databases, for our assessment. Our findings indicate substan-23 tial differences when calculating embodied carbon for concrete as a singular ma-24 terial (first scenario) versus considering its component parts (second scenario). 25 The first scenario results in at least a 20% increase in carbon emissions, with the 26 exact discrepancy depending on the type of concrete materials and whether they 27 are reinforced. Given that approximately 66% of the total quantity of our case 28 study comprises concrete, these differences are substantial. Our study under-29 scores the importance of incorporating embodied carbon factors into a unified 30 database to accurately assess total embodied carbon emissions of buildings. It 31 also highlights the potential for database uncertainty to skew interpretations of 32 embodied carbon if an LCA is conducted for design reduction. Hence, a reliable 33 baseline for calculating embodied carbon is crucial. 34

35 Keywords: Life Cycle Assessment, Sustainability, Embodied Carbon, Concrete, 36 Discrepancy

1 37 Introduction

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38 Despite progress towards sustainable buildings and construction, the building industry 39 is still lagging behind and is responsible for nearly 40% of global carbon emissions [1]. In this regard, the UK's Sixth Carbon Budget necessitates a 78 percent reduction in carbon emissions by 2035 in order to reach net zero emissions by 2050 [2].

42 The focus of carbon reduction is shifting from operational carbon to embodied car-43 bon as a result of improved operational energy efficiency in buildings [3]. Minimising 44 embodied carbon requires evaluating embodied carbon emissions during various life 45 cycle phases.

46 Recently, researchers have shown increased interest in assessing the environmental 47 impacts at all stages of a building's life using Life Cycle Assessment (LCA) [4]. [5] 48 showed that the LCA is highly appreciated in new buildings to achieve sustainable in-49 tentions. However, the scarcity and inconsistency of databases make performing LCA 50 on buildings difficult. The Environmental Product Declaration (EPD) is the most relia-51 ble database in the UK. However, there are only a limited number of them available. 52 The second most commonly used database is the Inventory of Carbon and Energy (ICE) 53 database [6], which includes a database for a variety of construction materials.

54 Many studies showed the inconsistency of various embodied carbon databases of 55 building materials. For instance, [7] demonstrated that there is a significant difference 56 between the ICE database and EPDs. Also, [8] found that there is a substantial differ-57 ence between Gabi and the ICE database.

Research by [9] revealed that the disparities between databases were due to different
boundary definitions, varying underlying assumptions, and methodological differences
in calculations. It was also revealed that Common sources of uncertainty are variability,
data gaps, measurement error, and epistemic uncertainty [10].

62 Despite several studies on the causes of the disparity between various databases for 63 a specific material, there is no research on the differences in embodied carbon of build-64 ing materials based on whether they are regarded as a single entity or as discrete com-65 ponents. This research compares two sets of calculations for concrete materials, a major 66 contributor to embodied carbon, based on the two scenarios mentioned.

67 2 Methods

68 2.1 Life Cycle Assessment

The LCA is a method for evaluating the environmental impact of products and procedures throughout their lives. BS EN 15978 divides the life cycle of a building into the following modules: product (A1–A3), construction (A4–A5), use (B), and end-of-life (C). The boundary of this research is limited to the Product Stage (A1–A3), which accounts for the greatest amount of carbon embodied in buildings throughout their lifetimes [11].

75 2.2 Case Introduction

As a case study, this investigation used a typical residential building in the UK. It is a detached two-story building with a timber truss roof, concrete block walls, and air-filled

double-glazed windows covering 145.86 m². The building has been surveyed, and a

standard design model has been simulated using Autodesk® Revit®, version 2023, re sulting in an accurate quantity of materials for the project.

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82 2.3 Embodied Carbon Assessment

Product stage embodied carbon, also known as cradle-to-gate embodied carbon, represents the carbon footprint of the product's entire lifecycle, from the extraction of raw materials through the manufacturing and assembly processes to the point at which the product is available for use or consumption. Using Equation (1), the total carbon emissions associated with the product stage (A1–A3) is calculated.

$$EC_{A13} = \sum_{i=1}^{n} [Q_i (ECF_{A13,i})]$$
(1)

88 Where Q_i is the weight of material i and ECF_{A13,i} is the Embodied Carbon Factor (ECF) 89 for material i. The ICE database is used as the ECF in this research. This study investi-90 gates the disparity between embodied carbon calculations for concrete materials in two 91 different scenarios. The first scenario is calculating the embodied carbon of concrete as 92 a singular material, and the second scenario is calculating the embodied carbon of con-93 crete considering its component parts. The procedure is then repeated for reinforced 94 concrete, and the difference between concrete and reinforced concrete is calculated.

95 3 Results

96 3.1 Embodied Carbon comparison of Concrete

97 The data presented in Table 1 demonstrate the embodied carbon of concrete materials 98 as a singular material, whereas Table 2 shows the embodied carbon of concrete mate-99 rials considering its component parts. The results show that the embodied carbon of 100 concrete (Cast in Situ)' in the first scenario is 7,947.75, which is 30% more than in the 101 second scenario. Also, the first scenario increases the embodied carbon for 'Aerated 102 Concrete Block' by almost 25%. However, the first scenario reduces the embodied car-103 bon for 'Concrete (Sand/Cement Screed)' by approximately 14%.

Material	Quantity (kg)	ECF (kgCO2e/kg)	Embodied Carbon (kgCO2e)
Concrete (Cast in Situ)	70,962.04	0.112	7,947.75
Concrete (Sand/Cement Screed)	10,392.86	0.149	1,548.54
Aerated Concrete Block	16,496.15	0.28	4,618.92

104 **Table 1.** The embodied carbon of concrete as a singular material

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106	Table 2. The e	embodied carbon	of concrete as a	its component parts
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Material	Admixture	Quantity	ECF	Embodied Carbon
Wrateriai	Aumiture	(kg)	(kgCO2e/kg)	(kgCO2e)
	CEM I	5999.62	0.912	5471.66
	GGBS	2849.82	0.0416	118.55
Compareta (Cost in Situ)	Fly Ash	449.97	0.004	1.80
Concrete (Cast in Situ)	Aggregate	57446.39	0.00747	429.12
	Water	4169.74	0.000344	1.43
	Admixture	46.50	1.67	77.47
Companya (Soud/Company	Sand	7627.80	0.00747	56.98
Concrete (Sand/Cement Screed)	Cement	1906.95	0.912	1739.14
Screed)	Water	858.13	0.000344	0.30
	Aggregate	12372.11	0.00747	92.42
Aerated Concrete Block	Cement	2309.46	0.912	2106.23
	Quicklime	1319.69	1.136	1499.17
	Water	494.88	0.000344	0.17

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108 3.2 **Embodied carbon comparison of Reinforced Concrete**

109 In this section, reinforcing steel is added to the 'Concrete (Cast in Situ)' mixture, and

110 its impact on our assessment is measured. The amount of reinforced steel is 7265.90

111 kg, and the ECF associated with rebar is 0.45 kgCO2e/kg. Also, the ECF attributed to

112 reinforced concrete is 0.28 kgCO2e/kg. Table 3 represent the embodied carbon of rein-

113 forced concrete in two scenarios.

Scenario	Embodied Carbon(kgCO2e)	
First Scenario	22,174.68	
Second Scenario	9,369.69	

114 Table 3. The embodied carbon of reinforced concrete

115 Comparing the embodied carbon of reinforced concrete reveals a large disparity be-

116 tween the two scenarios. The results indicate that utilising the first scenario increases

117 the embodied carbon of concrete by 137% in comparison to the first scenario.

118 4 Discussion

119 The findings represent a major level of inconsistency between the two scenarios. The 120 second scenario is likely to provide a more accurate estimate of the embodied carbon 121 for the specific building, as it takes into account the actual mix of materials and their 122 associated emission factors. In the context of concrete (Cast in Situ), the first scenario 123 shows a 30% higher level of embodied carbon in comparison to the second scenario. 124 This indicates that the first scenario overestimates the embodied carbon by 30%. In the 125 first scenario, the Aerated Concrete Block also resulted in a 25% overestimation. How-126 ever, it has been observed that in the case of 'Concrete (Sand/Cement Screed)', the first 127 scenario underestimates the embodied carbon by 14%.

128 The difference between the two scenarios for the reinforced concrete is much more 129 significant. The first scenario overestimate the amount of embodied carbon by 137%.

This large discrepancy between the two scenarios for concrete and reinforced concrete
materials indicates that there is a high probability of overestimating the embodied carbon of concrete. It has a significant impact on the total embodied carbon of the building,
as concrete accounts for 66% of the quantity of building materials.

Consequently, the presence of inaccurate estimations of embodied carbon poses
 challenges in implementing strategies to reduce embodied carbon and achieve sustain able buildings.

137 **5** Conclusions

138 This research found another source of uncertainty in the embodied carbon assessment: 139 the difference between the embodied carbon calculated for concrete as a single material 140 or as a mixture of its parts. The results revealed that the variation in embodied carbon 141 of concrete materials ranges from 14% to 137%, with the precise difference depending 142 on the type of concrete materials and whether they are reinforced. The variation is sig-143 nificantly greater for reinforced concrete compared to other concrete mixtures. Using 144 the ICE database, the embodied carbon of concrete materials has a high chance of being 145 overestimated. In addition, the lack of precise estimation of concrete's embodied carbon 146 has effects on strategies aimed at reducing carbon emissions associated with building.

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